

Date: Tuesday, 03/06/2008 1:03:31 PM
 User: Julie Lecocq

Process Sheet

| | | | | | | | |
|----------------------------------|---------------------------------------|-----------------|---------------------|--------------------|-------------------------|-----|--|
| Customer | : CU-DAR001 Dart Helicopters Services | | Drawing Name | : 3/4" FOAM SEAL | | | |
| Job Number | : 39669 | | | | | | |
| Estimate Number | : 10139 | | | | | | |
| P.O. Number | : | | | Part Number | : D2464 | | |
| This Issue | : 03/06/2008 | S.O. No. | : | | : D2464 REV B | | |
| Prsht Rev. | : NC | | : | | : N/A | | |
| First Issue | : / / | Type | : PURCHASED PARTS | | Drawing Revision | : B | |
| Previous Run | : 35433 | | | Material | : | | |
| Written By | : | | | Due Date | : 15/06/2008 | | |
| Checked & Approved By | : JUL 08 2003 | | | Qty: | 100 | | |
| Comment | : Est: A 00.06.05 New Issue EC | | | Um: | 200 | | |

Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|--|
| 1.0 | PG | PURCHASING |
| | | |
| | | Comment: PURCHASING Issue P/O: 6492 Purchase part as per Dwg D2464 Possible Supplier: Accurate Rubber Material release note required |
| 2.0 | 451500008 | SEAL |
| | | |
| | | Comment: Qty.: 1.0000 f(s)/Unit Total : 200.0000 f(s) 3/4 " FOAM SEAL |
| 3.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
| | | |
| | | Comment: PACKAGING RESOURCE #1 Receive & Inspect for Transit Damage Ensure Material Release Note is attached |
| 4.0 | QC6 | DIMENSIONAL CHECK |
| | | |
| | | Comment: DIMENSIONAL CHECK |
| 5.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
| | | |
| | | Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 409 |

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Tuesday, 03/06/2008 1:03:31 PM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 3/4" FOAM SEAL

Job Number: 39669

Part Number: D2464

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



08/06/08 JF

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-06-18

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

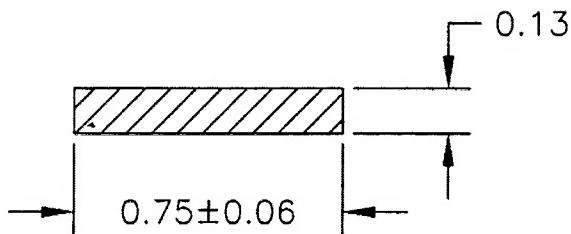
| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

DART

| | | | |
|----------------------|-----------------------|---|------------------------|
| DESIGN CP | DRAWN BY CP | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED <i>AF</i> | APPROVED <i>AF</i> | DRAWING NO. D2464 | REV. B SHEET 1 OF 1 |
| DATE 05.01.07 | | TITLE NEOPRENE SEAL | SCALE NTS |
| A | 98.09.11 | NEW ISSUE | |
| B | 05.01.07 | REMOVE 'REF'; ADD SPEC | |

SPECIFICATION CONTROL DRAWING



D2464-XXXX BLACK CLOSED CELL NEOPRENE SEAL WITH ADHESIVE BASE
PER ASTM D-1056-98 CLASS 2C1 TYPE IV1
LENGTH

EG: 87.5" LONG: D2464-0875
10" LONG: D2464-0100

RELEASED
05.02.02

POSSIBLE SUPPLIERS:
ACCURATE RUBBER, P/N 451500008

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *St 001*

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Fax: 604-274-1013
Toll Free: 1-888-478-2237

PACKING SLIP

CUSTOMER COPY

PACKING SLIP

00129004

CUSTOMER NO.

10750

PST# OOP

S DART AEROSPACE LTD
O 1270 ABERDEEN STREET
L HAWKESBURY, ON K6A 1K7
D Canada
T
C

S DART AEROSPACE LTD
H 1270 ABERDEEN STREET
P HAWKESBURY, ON K6A 1K7
T Canada
O

| DATE | | | SHIP VIA | | TERMS | | |
|-----------------------|----------|---------|--------------|-------------|--|------|------------|
| PURCHASE ORDER NUMBER | | | DATE ORDERED | | NET 30 DAYS | | |
| PO00006492 | | | 06/04/08 | 00129004 | KATHY | | |
| ORDERED | QUANTITY | SHIPPED | B.O. | ITEM NUMBER | DESCRIPTION | UNIT | UNIT PRICE |
| 8 | 8 | - | | 451500008 | 1/8" X 3/4" C.C. NEO SPONGE ADH. BACK (50' /ROLL) | RO | |
| 50 | 50 | - | | 286750017 | 9" HOOD HOOKS - COMPLETE | EA | |
| SUBTOTAL | | | | | | | |
| GST | | | | | | | |
| <i>107 354</i> | | | | | | | |
| TOTAL AMOUNT | | | | | | | |
| FREIGHT: Collect | | | | | | | |



12771 No. 5 Road
Richmond, B.C.
Canada V7A 4E9
Tel : (604) 274-9955
Fax : (604) 274-1013

CERTIFICATE OF COMPLIANCE

Date : 06/11/2008

Customer : Dart Aerospace LTD

Customer P.O. # : PO00006492

ACR W.O. # : 129004 Item # : 451500008

Item Description: 1/8" x 3/4" C.C.NEO. Sponge Adh. Back (50' Roll) X8

ACR Compound : SCE- 41

Date Shipped: 06/11/2008

This Certifies that to the best of our knowledge the material delivered under this contract is in accordance with the terms of the contract, and with ACR Group quality standards.

Mohsen Ahmadi

(ACR GROUP INC. REPRESENTATIVE)